

Side Winder Pipe Spreader TM Assembly and Use Procedure

- 1. □ With **Chain Assembly** fork pointing away from pipe, wrap chain around opposite side of pipe.
- 2.

 Thread chain through the **Outer Tube Attachment** and the back of the **Chain Assembly** eye.
- 3. □ Fold chain back over the "fork" of the **Chain Assembly.**
- 4. □ Tighten "knob" on the **Chain Assembly.**
- 5.

 Adjust to workable position. (The Side Winder Pipe Spreader can be used horizontally or vertically.)
- 6.

 Slide the Pipe Spreader Tube through the Outer Tube Attachment.
- 7. □ Pin <u>Pipe Spreader Tube</u> in place through tube at the desired length. (Each tool fits a variety of pipe diameters. The operating span is from 5" to 42")
- 8. □ Install second <u>Chain Assembly</u> and <u>Inner Tube Attachment</u>. (The chain length varies based on the model of Side Winder Pipe Spreader selected. Models can fit pipe diameters from 2" to 8" or 10" to 18".)
- 9. □ Turn the **Main Screw** to spread pipe. (Operates easily with an adjustable wrench or 12 point socket. Maximum spreading force is 5000 lbs)

Always be sure to follow YOUR Company's Safety Procedures

Side Winder Pipe Spreader™

Parts List



















